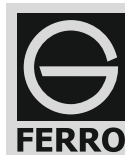


## TABELLA DI COMPARAZIONE DELLE QUALITA'

### ACCIAI NON LEGATI PER IMPIEGO STRUTTURALE

| <b>EUROPE</b>      |                   | PRECEDENTI DESIGNAZIONI E CORRISPONDENZE |                      |                      |                   |                |                           |                           |                              |                         |
|--------------------|-------------------|--|----------------------|----------------------|-------------------|----------------|---------------------------|---------------------------|------------------------------|-------------------------|
| EN 10025 : 1995    | EN 10025-2 : 1995 | Europe<br>EN 10025 : 1990                | Germany<br>DIN 17100 | France<br>NFA 35 501 | Italy<br>UNI 7070 | Sweden<br>SS14 | United Kingdom<br>BS 4360 | China<br>GB 700/GB-T 1591 | Japan<br>JIS 3101 - JIS 3106 | U.S.A.<br>ASTM          |
| <b>S185</b>        | <b>1.0035</b>     | Fe 310-0                                 | St 33                | A 33                 | Fe 320            | 13.00.00       |                           | Q 185                     | SS 330                       | A 283 grado A, B, C, D  |
| <b>S235JR</b>      | <b>1.0037</b>     | Fe 360 B                                 | St 37-2              | E 24-2               | Fe 360 B          |                |                           | Q 235 A                   |                              | A 283 grado A, B, C, D  |
| <b>S235JRG1</b>    | <b>1.0036</b>     | Fe 360 B                                 | Ust 37-2             |                      |                   |                |                           | Q 235 B                   |                              |                         |
| <b>S235JRG2</b>    | <b>1.0038</b>     | Fe 360 B                                 | RSt 37-2             |                      | Fe 360            | 13.11.00       | 40 (A) B                  | Q 235 B                   | SS400 - SM400A               | A 284 grado C, D        |
| <b>S235J0</b>      | <b>1.0114</b>     | Fe 360 C                                 | St37-3 U             | E 24-3               | Fe 360 C          | 13.12.00       | 40 C                      | Q 235 C                   | SM 400 B                     | A 284 grado C, D        |
| <b>S235J2G3</b>    | <b>1.0116</b>     | Fe 360 D1                                | St 37-3 N            | E 24-4               | Fe 360 D          |                | 40 D                      | Q 235 D                   | SM 400 C                     |                         |
| <b>S235J2G4</b>    | <b>1.0117</b>     | Fe 360 D2                                |                      |                      |                   |                | 40 EE                     | Q 235 D                   |                              | A 36                    |
| <b>S275JR</b>      | <b>1.0044</b>     | Fe 430 B                                 | St 44-2              | E 28-2               | Fe 430 B          | 14.12.00       | 43 (A) B                  | Q 275 Z                   |                              | A 529 grado 42, 50      |
| <b>S275J0</b>      | <b>1.0143</b>     | Fe 430 C                                 | St 44-3 U            | E 28-3               | Fe 430 C          |                | 43 C                      | Q 275                     |                              | A 529 grado 42, 50      |
| <b>S275J2G3</b>    | <b>1.0143</b>     | Fe 430 D1                                | St 44-3 N            | E 28-4               | Fe 430 D          | 14.14.00       | 43 D                      | Q 275                     |                              | A 572 grado 42, 50      |
| <b>S275J2G4</b>    | <b>1.0145</b>     | Fe 430 D2                                |                      |                      |                   | 14.14.01       | 43 EE                     | Q 275                     |                              | A 572 grado 42, 50      |
| <b>S355JR</b>      | <b>1.0045</b>     | Fe 510 B                                 |                      | E 36-2               | Fe 510 B          | 21.32.01       | 50 B                      | Q 345 C                   | SS490 - SM490A               | A 633 grado A, B, C     |
| <b>S355J0</b>      | <b>1.0553</b>     | Fe 510 C                                 | St 52-3 U            | E36-3                | Fe 510 C          | 21.34.01       | 50 C                      | 16 Mn                     | SS490B                       | A 633 grado A, B, C     |
| <b>S355J2G3</b>    | <b>1.0570</b>     | Fe 510 D1                                | St 52-3 N            |                      | Fe 510 D          | 21.35.01       | 50 D                      |                           | SS490C                       |                         |
| <b>S355J2G4</b>    | <b>1.0577</b>     | Fe 510 D2                                |                      |                      |                   | 26.42.00       |                           | Q 345 D                   | SS490YA                      | A 656 grado 50          |
| <b>S355K2G3</b>    | <b>1.0595</b>     | Fe 510 DD1                               |                      |                      | Fe 510 DD         | 26.44.11       | 50 DD                     |                           | SS490YB                      | A 656 grado 50          |
| <b>S355K2G4</b>    | <b>1.0596</b>     | Fe 510 DD2                               |                      |                      |                   |                | 50 EE                     |                           | SM520B                       |                         |
| <b>S275N (K2)</b>  | <b>1.0493</b>     |  |                      |                      |                   |                |                           |                           | SM520C                       | A 709 grado 36, 50, 50W |
| <b>S275NL (J5)</b> | <b>1.0497</b>     |  |                      |                      |                   |                |                           |                           |                              | A 709 grado 36, 50, 50W |
| <b>S355N (K2)</b>  | <b>1.0539</b>     |  |                      |                      |                   |                |                           | Q 345 D                   |                              | A 808                   |
| <b>S355NL (J5)</b> | <b>1.0549</b>     |  |                      |                      |                   |                |                           | Q 345 E                   |                              |                         |
| <b>S460N (K2)</b>  | <b>1.8953</b>     |  | St E 460 N           |                      |                   |                |                           | Q 460 D                   |                              |                         |
| <b>S460NL (J5)</b> | <b>1.8956</b>     |  | TSt E 460 N          |                      |                   |                |                           | Q 460 E                   |                              |                         |



## TABELLA DI COMPARAZIONE DELLE QUALITA'

### ACCIAI NON LEGATI PER IMPIEGO STRUTTURALE

| EUROPE<br>EN 10143 |                        | PRECEDENTI DESIGNAZIONI E CORRISPONDENZE |                         |                     |                    |  |                           |  |                   |                |
|--------------------|------------------------|--|-------------------------|---------------------|--------------------|--|---------------------------|--|-------------------|----------------|
|                    |                        | Europe<br>EN 10142 : 1990                | Germany<br>DIN 17162-T1 | France<br>AF 36-321 | Italy<br>UNI 10143 |  | United Kingdom<br>BS 2989 |  | Japan<br>JIS 3302 | U.S.A.<br>ASTM |
| <b>DX51D + Z</b>   | <b>ZINCATO A CALDO</b> | Fe P02 G                                 | 02Z                     | GC II               | DX51D + Z          |  | Z 2                       |  | SGCC              | A 526          |

### ACCIAI PER COSTRUZIONI MECCANICHE

| EUROPE<br>EN 10025 : 1995      EN 10025-2 : 1995 |               | PRECEDENTI DESIGNAZIONI E CORRISPONDENZE |                      |                      |                   |                |  |  |                |  |
|--|---------------|--|----------------------|----------------------|-------------------|----------------|--|--|----------------|--|
|  |               | Europe<br>EN 10025 : 1990                | Germany<br>DIN 17100 | France<br>NFA 35 501 | Italy<br>UNI 7070 | Sweden<br>SS14 |  |  | Japan<br>JIS G |  |
| <b>E295</b>                                      | <b>1.0050</b> | Fe 490-2                                 | St 50-2              | A 50-2               | Fe 490            | 15 50-00/01    |  |  | SS500          |  |
| <b>E335</b>                                      | <b>1.0060</b> | Fe 590-2                                 | St 60-2              | A 60-2               | Fe 590            | 16 50-00/01    |  |  |                |  |
| <b>E360</b>                                      | <b>1.0070</b> | Fe 690-2                                 | St 70-2              | A 70-2               | Fe 690            | 16 55-00/01    |  |  |                |  |

### ACCIAI A BASSO TENORE DI CARBONIO LAMINATI A FREDDO PER IMBUTITURA O PIEGAMENTO A FREDDO

| EUROPE<br>EN 10027-1      EN 10027-2 |               | PRECEDENTI DESIGNAZIONI E CORRISPONDENZE |                     |  |                   |        |                           |                 |                        |
|--------------------------------------|---------------|--|---------------------|--|-------------------|--------|---------------------------|-----------------|------------------------|
|                                      |               |  | Germany<br>DIN 1623 |  | Italy<br>UNI 5866 |        | United Kingdom<br>BS 1449 | China<br>GB 699 | Japan<br>JIS G 3141.77 |
| <b>DC01</b>                          | <b>1.0330</b> |  | St 12               |  | Fe P01            | CR SP4 | 08F                       | SPCCT           | A 366.85               |

### ACCIAI LAMINATI A CALDO PER IMPIEGO DIRETTO O STAMPAGGIO A FREDDO (IMBUTITURA)

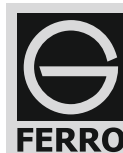
| EUROPE<br>EN 10111      EN 10027-2 |               | PRECEDENTI DESIGNAZIONI E CORRISPONDENZE |                     |                      |                   |      |                           |                  |                              |
|------------------------------------|---------------|--|---------------------|----------------------|-------------------|------|---------------------------|------------------|------------------------------|
|                                    |               |  | Germany<br>DIN 1614 | France<br>NFA 36 301 | Italy<br>UNI 5867 |      | United Kingdom<br>BS 1449 |                  | Japan<br>JIS G 3131-SAE J403 |
| <b>DD11</b>                        | <b>1.0332</b> |  | StW 22              | 1C                   | Fe P11            | HR3  |                           | SPHC - 1008      | A 569 CQ                     |
| <b>DD12</b>                        | <b>1.0398</b> |  |                     |                      |                   |      |                           |                  | A 621 DQ                     |
| <b>DD13</b>                        | <b>1.0335</b> |  | StW 24              | 3C                   | Fe P13            | HR1K |                           | SPHE (AK) - 1006 | A 622 DQAK                   |



## TABELLA DI COMPARAZIONE DELLE QUALITA'

### ACCIAI NON LEGATI PER CALDAIE E RECIPIENTI IN PRESSIONE

| EUROPE<br>EN 10028-2 | PRECEDENTI DESIGNAZIONI E CORRISPONDENZE |                          |                   |  |                          |  |                                  |
|----------------------|--|--------------------------|-------------------|--|--------------------------|--|----------------------------------|
|                      | Germany<br>DIN 17135 - 17155             | France<br>NFA 36-205/206 | Italy<br>UNI 5869 |  | United Kingdom<br>BS1501 |  | U.S.A.<br>ASTM                   |
| P 235 GH             | H I                                      | A 37 CP                  | Fe 360 1-KW       |  | GR 360A-161              |  | A 285 C - A 515 grado 55         |
|                      |  |                          | Fe 360 1-KG       |  | GR 360B-161              |  |                                  |
|                      | H I - A St 35                            | A 37 AP                  | Fe 360 2-KW       |  | GR 360A-164              |  | A 285 C - A 516 grado 55         |
|                      |  |                          | Fe 360 2-KG       |  | GR 360B-164              |  |                                  |
| P 265 GH             | H II                                     | A 42 CP                  | Fe 410 1-KW       |  | GR 400A-161              |  | A 515 grado 60                   |
|                      |  |                          | Fe 410 1-KG       |  | GR 400B-161              |  |                                  |
|                      | H II - A St 41                           | A 42 AP                  | Fe 410 1-KW       |  | GR 400A-164              |  | A 516 grado 60                   |
|                      |  |                          | Fe 410 1-KG       |  | GR 400B-164              |  |                                  |
| P 295 GH             | 17 Mn 4                                  | A 48 CP                  | Fe 460 1-KW       |  | GR 430A-161              |  | A 515 grado 65                   |
|                      |  |                          | Fe 460 1-KG       |  | GR 430B-161              |  |                                  |
|                      | A St 45                                  | A 48 AP                  | Fe 460 2-KW       |  | GR 460A-224              |  | A 516 grado 65                   |
|                      |  |                          | Fe 460 2-KG       |  | GR 460B-224              |  |                                  |
| P 355 GH             | 19 Mn 6                                  | A 52 CP                  | Fe 510 1-KW       |  | GR 490A-224              |  | A 515 grado 65                   |
|                      |  |                          | Fe 510 1-KG       |  | GR 490B-224              |  | A 516 grado 65                   |
|                      | A St 52                                  | A 52 AP                  |                   |  | GR 490A/B-224            |  | A 612                            |
|                      |  |                          |                   |  |                          |  |                                  |
| P 275 N              | St E 29                                  |                          | Fe 410/460 2-KG   |  | GR 430A-161              |  |                                  |
| P 275 NH             | W St E 29                                |                          | Fe 410/460 2-KW   |  | GR 430A-161              |  | A 516 grado 60                   |
| P 275 NL1            |  |                          |                   |  |                          |  |                                  |
| P 275 NL2            | TT St E 29                               |                          |                   |  |                          |  |                                  |
| P 355 N              | St E 36                                  |                          | Fe 510 2-KW       |  | GR 490A-223              |  |                                  |
| P 355 NH             | W St E 36                                | A 510 AP                 | Fe 510 2-KG       |  | GR 490B-223              |  | A 515 grado 70<br>A 516 grado 70 |
| P 355 NL1            |  |                          |                   |  | GR 490A-225              |  | A 537 Classe1                    |
| P 355 NL2            | TT St E 3                                | A 510 FP                 |                   |  | GR 490B-225              |  |                                  |
| P 460 N              | St E 47                                  |                          |                   |  |                          |  |                                  |
| P 460 NH             | W St E 47                                | A 510 AP                 |                   |  |                          |  |                                  |
| P 460 NL1            |  |                          |                   |  |                          |  |                                  |
| P 460 NL2            | TT St E 47                               | A 510 FP                 |                   |  |                          |  |                                  |



## TABELLA DI COMPARAZIONE DELLE QUALITA'

### ACCIAI DA COSTRUZIONE RESISTENTI ALLA CORROSIONE ATMOSFERICA

| EUROPE          |                   | PRECEDENTI DESIGNAZIONI E CORRISPONDENZE |                             |                     |                    |                          |                           |       |                |                         |
|-----------------|-------------------|--|-----------------------------|---------------------|--------------------|--------------------------|---------------------------|-------|----------------|-------------------------|
| EN 10025 : 2004 | EN 10025-2 : 2004 | EN 10155 : 1993                          | Europe<br>EN 10155-2 : 1993 | Europe<br>EU 155:80 | Germany<br>SEW 087 | France<br>AFNOR A 35-502 | United Kingdom<br>BS 4360 |       | U.S.A.<br>ASTM | U.S.S.<br>Licence steel |
| S235JOW         | 1.8958            | S235JOW                                  | 1.8958                      | Fe 360 C KI         |                    |                          | E 24 W 3                  |       |                |                         |
| S235J2W         | 1.8961            | S235J2W                                  | 1.8961                      | Fe 360 D KI         | WTSt 37-3          |                          | E 24 W 4                  |       |                |                         |
| S355JOWP        | 1.8945            | S355JOWP                                 | 1.8945                      | Fe 510 C 1 KI       |                    |                          | E 36 W A 3                | WR50A | A 242 t.1      | CORT-EN A               |
| S355J2WP        | 1.8946            | S355J2WP                                 | 1.8946                      | Fe 510 D 1 KI       |                    |                          | E 36 W A 4                |       | A 242 t.1      | CORT-EN A               |
| S355JOW         | 1.8959            | S355JOW                                  | 1.8959                      | Fe 510 C 2 KI       |                    |                          | E 36 W B 3                | WR50B | A 588 grado A  | CORT-EN B               |
|                 |                   | S355J2G1W                                | 1.8963                      | Fe 510 C 2 KI       |                    |                          |                           | WR50C |                |                         |
| S355J2W         | 1.8965            | S355J2G2W                                | 1.8965                      |                     | WTSt 52-3          |                          |                           |       | A 588 grado A  | COR-TEN B               |
|                 |                   | S355K2G1W                                | 1.8966                      |                     |                    |                          | E 36 W B 4                |       |                |                         |
| S355K2W         | 1.8967            | S355K2G2W                                | 1.8967                      |                     |                    |                          |                           |       | A 588 grado A  | COR-TEN B               |

### ACCIAI DA BONIFICA

| EUROPE    | PRECEDENTI DESIGNAZIONI E CORRISPONDENZE |        |       |  |                |       |                      |
|-----------|--|--------|-------|--|----------------|-------|----------------------|
|           | Germany                                  | France | Italy |  | United Kingdom | China | U.S.A.<br>AISI - SAE |
| C40E C40R | Ck40 Cm40 1.1186 1.1189                  | XC42H1 | C 40  |  | 080M40         | 40    | 1040                 |
| C45E C45R | Ck45 Cm45 1.1191 1.1201                  | XC48H1 | C 45  |  | 080M46         | 45    | 1045                 |
| C50E C50R | Ck50 Cm50 1.1206 1.1241                  |        | C 50  |  | 080M50         | 50    | 1050                 |